

### > PRODUCT BULLETIN

# Stan-Tone™ RBX Rubber Dispersions

Stan-Tone™ RBX Rubber Dispersions consist of select organic and inorganic pigments dispersed in a rubber system. Customizable binder systems offer solutions based on nitrile, EPR, EPDM, SBR, natural rubber, CPE, and EVA. With a wide range of color options and the availability of both slab and cube forms, Stan-Tone RBX can be formulated to meet specific customer requirements.

#### **KEY CHARACTERISTICS**

- Rigidly controlled process for lot-to-lot consistency
- Formulated for excellent dispersion
- Ease of handling
- Customizable binder systems
- Available in slab and cube forms

#### **APPLICATIONS**

Stan-Tone RBX Rubber Dispersions are suitable for a variety of applications within end markets such as:

- Building and construction
- Consumer
- Healthcare
- Packaging
- Transportation

#### Typical rubber applications include:

- · Industrial goods
- Automotive mats
- Flooring
- Sponge rubber
- Wire and cable applications

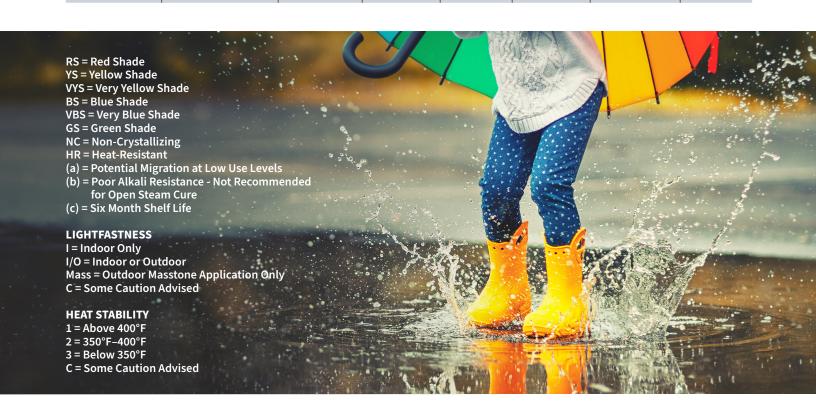




| Stan-Tone<br>Code | Pigment<br>Type             | Approx. %<br>Pigment | Specific<br>Gravity | Color<br>Index | Heat<br>Stability | Lightfastness | System |
|-------------------|-----------------------------|----------------------|---------------------|----------------|-------------------|---------------|--------|
| WHITE             |                             |                      |                     |                |                   |               |        |
| 10MB03            | Titanium Dioxide,<br>Rutile | 60                   | 1.74                | PW-6           | 1                 | I/O           | SBR    |
| 10EP03            | Titanium Dioxide,<br>Rutile | 60                   | 2.33                | PW-6           | 1                 | I/O           | EPDM   |
| YELLOW            |                             |                      |                     |                |                   |               |        |
| 12MB01 (a)        | Diarylide AAOT GS           | 48                   | 1.23                | PY-14          | 3                 | I             | SBR    |
| 12MB02 (a)        | Diarylide AAOA GS           | 50                   | 1.15                | PY-17          | 3                 | I             | SBR    |
| 12MB03 (a)        | Diarylide HR RS             | 50                   | 1.16                | PY-83          | 2                 | I/O (Mass)    | SBR    |
| 12MB09 (a)        | Diarylide AAA RS            | 50                   | 1.21                | PY-12          | 3                 | 1             | SBR    |
| 12MB10 (a)        | Diarylide AAMX RS           | 30                   | 1.22                | PY-13          | 3                 | 1             | SBR    |
| 13MB03            | Benzimidazolone GS          | 50                   | 1.15                | PY-151         | 2                 | I/O (Mass)    | SBR    |
| 81MB01 (c)        | Iron Oxide                  | 65                   | 1.84                | PY-42          | 2 C               | I/O           | SBR    |
| 12EP01 (a)        | Diarylide AAOT GS           | 47                   | 1.16                | PY-14          | 3                 | 1             | EPDM   |
| 12EP03 (a)        | Diarylide HR RS             | 43                   | 1.17                | PY-83          | 2                 | I/O (Mass)    | EPDM   |
| 12EP09 (a)        | Diarylide AAA RS            | 47                   | 1.14                | PY-12          | 3                 | I             | EPDM   |
| 81EP01            | Iron Oxide                  | 65                   | 1.78                | PY-42          | 2 C               | I/O           | EPDM   |
| ORANGE            |                             |                      |                     |                |                   |               |        |
| 15MB01            | Pyrazolone YS               | 23                   | 1.23                | PO-13          | 2                 | I/O (Mass)    | SBR    |
| 15MB05            | Dianisdine RS               | 40                   | 1.11                | PO-16          | 3                 | I/O (Mass)    | SBR    |
| 15MB06            | Benzimidazolone RS          | 50                   | 1.18                | PO-36          | 2                 | I/O           | SBR    |
| 15MB07            | Benzimidazolone YS          | 50                   | 1.19                | PO-64          | 2                 | I/O           | SBR    |
| 15EP01            | Pyrazolone YS               | 23                   | 1.16                | PO-13          | 2                 | I/O (Mass)    | EPDM   |
| 15EP05            | Dianisdine RS               | 43                   | 1.07                | PO-16          | 3                 | I/O (Mass)    | EPDM   |
| RED               |                             |                      |                     |                |                   |               |        |
| 20MB01 (b)        | Red Lake C YS               | 50                   | 1.27                | PR-53:1        | 3                 | 1             | SBR    |
| 22MB01 (b)        | Lithol Rubine BS            | 42                   | 1.19                | PR-57:1        | 3                 | I             | SBR    |
| 23MB06            | Specialty Naphthol<br>BS    | 50                   | 1.11                | PR-170         | 2                 | I/O (Mass) C  | SBR    |
| 23MB07            | Specialty Naphthol<br>YS    | 50                   | 1.13                | PR-170         | 2                 | I/O (Mass) C  | SBR    |
| 25MB12            | Red 2B, Ca Salt BS          | 49                   | 1.25                | PR-48:2        | 2                 | I/O (Mass)    | SBR    |
| 26MB03 (c)        | Pyrazolone YS               | 41                   | 1.09                | PR-38          | 2 C               | I/O (Mass)    | SBR    |
| 28MB02            | Red 2B, Ba Salt YS          | 50                   | 1.38                | PR-48:1        | 2                 | I/O (Mass)    | SBR    |
| 82MB01 (c)        | Iron Oxide, Light BS        | 60                   | 1.68                | PR-101         | 1                 | I/O           | SBR    |
| 82MB02 (c)        | Iron Oxide, Dark VBS        | 60                   | 1.8                 | PR-101         | 1                 | I/O           | SBR    |
| 82MB04 (c)        | Iron Oxide, Light VYS       | 60                   | 1.83                | PR-101         | 1                 | I/O           | SBR    |
| 82MB05 (c)        | Iron Oxide, Light YS        | 60                   | 1.84                | PR-101         | 1                 | I/O           | SBR    |
| 20EP01 (b)        | Red Lake C YS               | 50                   | 1.23                | PR-53:1        | 3                 | I             | EPDM   |

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|-------------------|--------------------------|----------------------|---------------------|----------------|-------------------|---------------|--------|
| RED               |                          |                      |                     |                |                   |               |        |
| 23EP06            | Specialty Naphthol<br>BS | 50                   | 1.06                | PR-170         | 2                 | I/O (Mass) C  | EPDM   |
| 25EP12            | Red 2B, Ca Salt Bs       | 49                   | 1.2                 | PR-48:2        | 2                 | I/O           | EPDM   |
| 26EP03            | Pyrazolone YS            | 41                   | 1.03                | PR-38          | 2 C               | I/O           | EPDM   |
| 28EP02            | Red 2B, Ba Salt YS       | 50                   | 1.33                | PR-48:1        | 2                 | I/O           | EPDM   |
| 82EP02            | Iron Oxide, Dark VBS     | 59                   | 1.7                 | PR-101         | 1                 | I/O           | EPDM   |
| 82EP04            | Iron Oxide, Light VYS    | 60                   | 1.73                | PR-101         | 1                 | I/O           | EPDM   |
| BLUE              |                          |                      |                     |                |                   |               |        |
| 40MB05 (c)        | Phthalocyanine GS        | 48                   | 1.19                | PB-15:3        | 1                 | I/O           | SBR    |
| 40MB08 (c)        | Phthalocyanine RS        | 52                   | 1.27                | PB-15          | 1                 | I/O           | SBR    |
| 40MB10 (c)        | Phthalocyanine<br>RS-NC  | 48                   | 1.22                | PB-15:1        | 1                 | I/O           | SBR    |
| 40MB02            | Ultramarine              | 51                   | 1.35                | PB-29          | 1                 | I/O           | SBR    |
| 40EP05            | Phthalocyanine GS        | 44                   | 1.14                | PB-15:3        | 1                 | I/O           | EPDM   |
| 40EP08            | Phthalocyanine RS        | 49                   | 1.23                | PB-15          | 1                 | I/O           | EPDM   |
| 40EP10            | Phthalocyanine<br>RS-NC  | 48                   | 1.11                | PB-15:1        | 1                 | I/O           | EPDM   |
| 42EP02            | Ultramarine GS           | 50                   | 1.27                | PB-29          | 1                 | I/O           | EPDM   |
| GREEN             |                          |                      |                     |                |                   |               |        |
| 50MB05            | Blend (Yellow/Blue)      | 48                   | 1.21                | N/A            | 3                 | I             | SBR    |
| 51MB01 (c)        | Phthalo Brominated VYS   | 50                   | 1.4                 | PG-36          | 1                 | I/O           | SBR    |
| 51MB03 (c)        | Phthalocyanine YS        | 47                   | 1.34                | PG-7           | 1                 | I/O           | SBR    |
| 51MB05 (c)        | Phthalocyanine BS        | 50                   | 1.46                | PG-7           | 1                 | I/O           | SBR    |
| 59MB01            | Chromium Oxide           | 69                   | 2.17                | PG-17          | 1                 | I/O           | SBR    |
| 50EP05            | Blend (Yellow/Blue)      | 48                   | 1.16                | N/A            | 3                 | I             | EPDM   |
| 51EP01            | Phthalo Brominated VYS   | 44                   | 1.37                | PG-36          | 1                 | I/O           | EPDM   |
| 51EP03            | Phthalocyanine YS        | 47                   | 1.33                | PG-7           | 1                 | I/O           | EPDM   |
| 51EP05            | Phthalocyanine Bs        | 45                   | 1.37                | PG-7           | 1                 | I/O           | EPDM   |
| 59EP01            | Chromium Oxide           | 71                   | 2.12                | PG-17          | 1                 | I/O           | EPDM   |
| VIOLET/MAGENT     | ГА                       |                      |                     |                |                   |               |        |
| 24MB03            | Quinacridone Violet      | 30                   | 1.06                | PV-19          | 2                 | I/O           | SBR    |
| 24MB04            | Ultramarine Violet       | 60                   | 1.59                | PV-15          | 1                 | I/O           | SBR    |
| 24MB06            | Benzimidazolone          | 40                   | 1.08                | PV-32          | 2                 | I/O           | SBR    |
| 24MB07            | Carbazole Violet         | 40                   | 1.25                | PV-23          | 2                 | I/O           | SBR    |
| 24EP03            | Quinacridone Violet      | 31                   | 1                   | PV-19          | 2                 | I/O           | EPDM   |
| 24EP07            | Carbazole Violet         | 14                   | 1.34                | PV-23          | 2                 | I/O           | EPDM   |

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| BROWN             |                    |                      |                     |                |                   |               |        |
| 83MB01 (c)        | Iron Oxide, Tan HR | 60                   | 1.78                | PBr-11         | 1                 | I/O           | SBR    |
| 83MB02 (c)        | Iron Oxide, Light  | 68                   | 2.1                 | PBr-6          | 2 C               | I/O           | SBR    |
| 83MB03 (c)        | Iron Oxide, Dark   | 60                   | 1.83                | PBr-6          | 2 C               | I/O           | SBR    |
| 83EP02            | Iron Oxide, Light  | 69                   | 1.98                | PBr-6          | 2 C               | I/O           | EPDM   |
| 83EP03            | Iron Oxide, Dark   | 69                   | 1.98                | PBr-6          | 2 C               | I/O           | EPDM   |
| BLACK             |                    |                      |                     |                |                   |               |        |
| 90MB01 (c)        | Furnace N-330      | 31                   | 1.2                 | PBk-7          | 1                 | I/O           | SBR    |
| 90MB05 (c)        | Iron Oxide         | 60                   | 1.8                 | PBk-11         | 2 C               | I/O           | SBR    |
| 90EP01            | Furnace Black      | 33                   | 1.05                | PBk-7          | 1                 | I/O           | EPDM   |
| 90EP05            | Iron Oxide         | 55                   | 1.56                | PBk-11         | 2 C               | I/O           | EPDM   |
| ALUMINUM          |                    |                      |                     |                |                   |               |        |
| 61MB01            | Aluminum           | 70                   | 1.5                 | PM-1           | 1                 | I/O           | SBR    |
| 61EP01            | Aluminum           | 60                   | 1.31                | PM-1           | 1                 | I/O           | EPDM   |



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